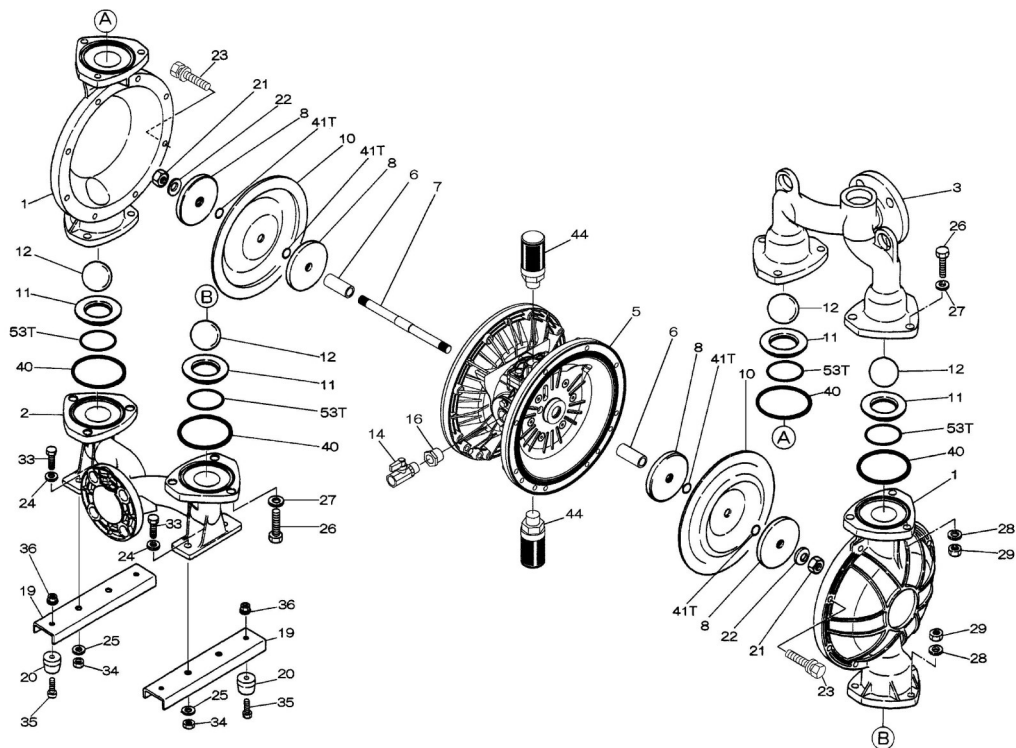


Air Operated Double Diaphragm Pump



Parts List

Ref. No.	Description	Qty.	Part No.
1	Out Chamber	2	580960
2	In Manifold	1	714367
3	Out Manifold	1	714361
5	Body Assembly	1	804770
6	Center Bushing	2	716219
7	Center Rod	1	716218
8	Center Disk	4	711902
10	Diaphragm	2	771854
11	Valve Seat	4	771921
12	Ball	4	770593
14	Ball Valve	1	684321
16	Bushing	1	684339
19	Pump Base	2	711911
20	Cushion	4	771402
21	Nut	2	683408
22	Coned Disk Spring	2	682740
23	Bolt (w/washer #631917)	16	686162
24	Plain Washer	4	631014
25	Wave Spring Washer	4	631917
26	Bolt	12	611203
27	Plain Washer	12	631015
28	Spring Lock Washer	12	631918
29	Nut	12	627014
33	Bolt	4	611175
34	Nut	4	627013
35	Bolt	4	611149
36	Nut with Flange	4	682276
40	O-ring	4	683999
41T	N/A	-	-
44	Silencer	2	804697
53T	N/A	-	-

Repair Kits

K40-ME Liquid Side Kit includes the following:

Ref. No.	Description	Qty.	Part No.
10	Diaphragm	2	771854
11	Valve Seat	4	771921
40	O-ring	4	683999
12	Ball	4	770593

K45-AM-DP-HD Air Side Kit includes the following:

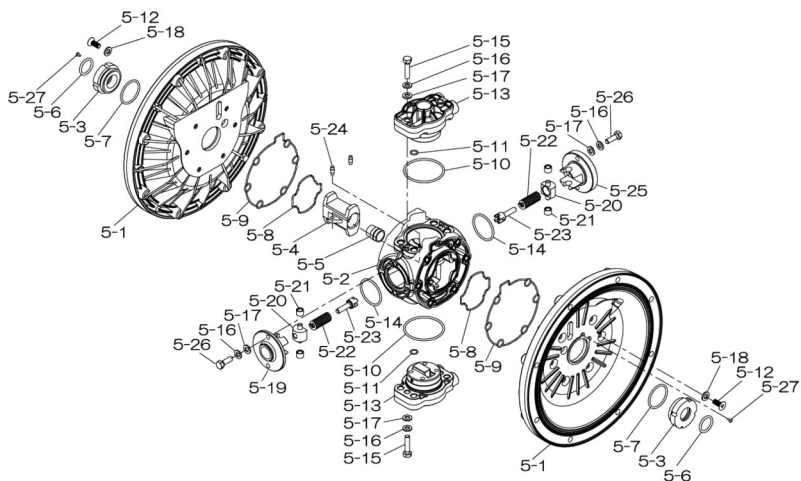
Ref. No.	Description	Qty.	Part No.
5-3	Throat Bearing	2	773048
5-5	Center Rod Guide	1	773047
5-6	O-ring	2	640023
5-7	O-ring	2	640133
5-8	Gasket	2	773040
5-9	Gasket	2	773041
5-10	O-ring	2	640138
5-11	O-ring	8	640007
5-14	O-ring	2	640134
5-21	Bushing	4	773067
5-22	Spring	2	684537
5-24	Pin	2	700231



Air Operated Double Diaphragm Pump

804770 Body Assembly

Ref. No.	Description	Qty.	Part No.
5-1	Air Chamber	2	716215
5-2	Body	1	716256
5-3	Throat Bearing	2	773048
5-4	Valve Switcher	1	716214
5-5	Center Rod Guide	1	773047
5-6	O-ring	2	640023
5-7	O-ring	2	640133
5-8	Gasket	2	773040
5-9	Gasket	2	773041
5-10	O-ring	2	640138
5-11	O-ring	8	640007
5-12	Flat Head Bolt	12	683812
5-13	Valve Body Assembly	2	804784
5-14	O-ring	2	640134
5-15	Bolt	4	611153
5-16	Spring Washer	8	631420
5-17	Plain Washer	8	631013
5-18	Plain Washer	12	684987
5-19	Retainer B	1	716249
5-20	Spring Retainer	2	713620
5-21	Bushing	4	773067
5-22	Spring	2	684537
5-23	Trip Arm	2	714446
5-24	Pin	2	700231
5-25	Retainer A	1	716216
5-26	Bolt	4	611149
5-27	Tapping Screws	2	686337



804784 Valve Body Assembly

Ref. No.	Description	Qty.	Part No.
5-13-1	Valve Body	1	716398
5-13-2	Gasket	1	773042
5-13-3	Valve Seat	1	716246
5-13-4	Block	1	773210
5-13-6	Valve Guide	1	773211
5-13-8	Spring	1	706612
5-13-9	Ball	1	686271
5-13-10	Plug	2	772934
5-13-11	Tapping Bolt	4	686272
5-13-12	Screw	1	610025

