



# FURROW PUMP

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## PULSATION DAMPENERS

The acceleration or deceleration of a fluid in a pipeline causes pulsation, which is an uncontrolled form of kinetic energy that can be seen in plumbing vibration or spikes on a pressure gauge. It is frequently caused by the sudden start or stop of a positive displacement pump. This energy continues to rock back and forth in a plumbing system until it dissipates through friction loss or damages the system itself. This happens because, for all practical purposes, liquids are not compressible -- they don't absorb or cushion energy pulses, they just transmit them. A typical system can accept as much as a ten to fifteen percent pressure fluctuation. Systems with larger pressure changes should include a pulsation dampener.

Pulsation dampeners use potential energy to absorb pressure spikes and smoothly meter out the fluid being pumped. In addition to protecting the system, dampeners help to eliminate plug flow by improving the mixing of the pumped fluid into the process stream. This works because gas is compressible, even though liquid is not. A dampener uses an elastomeric bladder to separate liquid and gas chambers within the device. Since the gas volume is inversely proportional to the incoming pressure spike, providing a calculated gas pressure into that chamber can reduce pulsation by as much as ninety-nine percent.

**Table 1** has been included to simplify the selection of a pulsation dampener for use with an LMI Metering Pump. Other styles of pump, like gear or centrifugal pumps, are considered to be non-pulse generating. If you'd like more information about how some different types of pump work, please see [Metering Pump Basics](http://www.furrowpump.com) on our web page ([www.furrowpump.com](http://www.furrowpump.com)).

## SURGE SUPPRESSORS

Pulsation dampeners primarily deal with the pressure spikes that result from the acceleration, or sudden start, of a positive displacement pump. Surge suppressors deal with the effects of the sudden stop of a moving fluid – the deceleration. Surge suppressors are the same type of device as a pulsation dampener, except that they are sized for different conditions. When a liquid is stopped, often by a quick-closing valve (one with a closing time of less than one and one-half seconds), a hydraulic surge is created within the system. This kinetic energy is released through friction loss or as pressure, which can spike up to as much as six times the system's normal operating pressure. Hydraulic surge (or shock) is often referred to as water hammer – the best example of this I've heard relates this to a hammer hitting a concrete wall, where some of the energy goes into the wall, some is lost to friction, and most of it goes back into an arm from the vibrating hammer.

Another source of hydraulic shock is back surge, which occurs when a pump that is pumping "up" stops. The fluid reverses direction and even gains in velocity as it travels back toward the pump. A surge suppressor on the pump's discharge will absorb this pressure spike. A pulsation dampener or surge suppressor can be used successfully to prevent cavitation at a pump's suction, or to smooth out a spraying or coating job. They can even be used as a thermal expansion chamber – give us a call about your process application.

**BLACOH PULSATION DAMPENERS FOR LMI PUMPS**

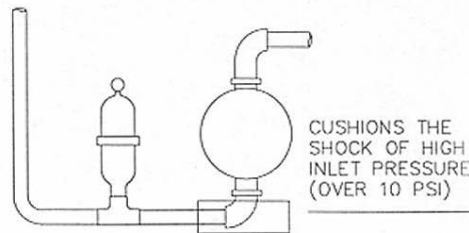
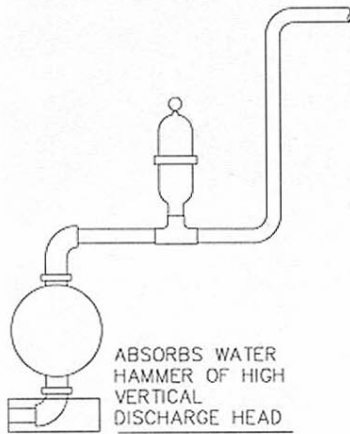
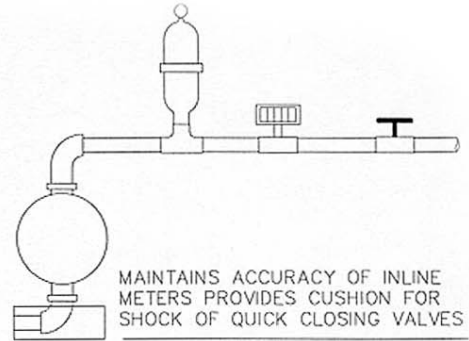
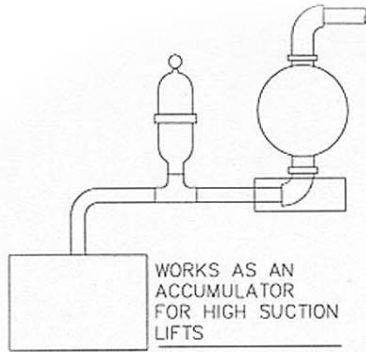
Pump Model	Dampener Cu. In.	Blacoh Model Series	Body Material	Bladder Material	Part Number	Price (Effective 03-2014)			
A BX1*	4	Sentry "Revolution"	PVC	EPDM	RC-04PVC-E50	\$189.00			
				Hypalon	RC-04PVC-H50	\$202.00			
				Viton	RC-04PVC-V50	\$239.00			
				Teflon	RC-04PVC-T50	\$467.00			
BX2 SD2	4	Sentry III Plastic Flat Top	Kynar	EPDM	CTK1105ND	\$264.00			
				Hypalon	CTK1105H	\$280.00			
				Viton	CTK1105V	\$316.00			
				Teflon	CTK1105T	\$536.00			
BX3 BX4 CX0 CX1 CX2 CX3 C77 SD4	10	Sentry "Revolution"	PVC	EPDM	RC-10PVC-E50	\$220.00			
				Hypalon	RC-10PVC-H50	\$237.00			
				Viton	RC-10PVC-V50	\$273.00			
				Teflon	RC-10PVC-T50	\$499.00			
	10	Sentry III Plastic Dome Top	Kynar	EPDM	CTK1000ND	\$296.00			
				Hypalon	CTK1000H	\$312.00			
				Viton	CTK1000V	\$348.00			
				Teflon	CTK1000T	\$570.00			
	10	Sentry "Revolution"	CPVC	EPDM	RC-10X-E50	\$230.00			
				Hypalon	RC-10X-H50	\$245.00			
				PVC	RC-10X-X50	\$220.00			
				Viton	RC-10X-V50	\$281.00			
10	Sentry "Revolution"	CPVC	Teflon	RC-10X-T50	\$498.00				
			CX4 C78	36	Sentry II Plastic Flat Top	PVC	EPDM	C1311ND	\$508.00
							Hypalon	C1311H	\$539.00
							Viton	C1311V	\$609.00
Teflon	C1311T	\$1,057.00							
36	Sentry II Plastic Flat Top	Kynar	EPDM	C1401ND	\$761.00				
			Hypalon	C1401H	\$789.00				
			Viton	C14101V	\$896.00				
			Teflon	C1401T	\$1,258.00				
SG5 SD7 SD8	85	Sentry II Plastic Dome Top	PVC	EPDM	C311ND	\$517.00			
				Hypalon	C311H	\$547.00			
				Viton	C311V	\$619.00			
				Teflon	C311T	\$1,050.00			
	85	Sentry II Plastic Dome Top	Kynar	EPDM	C401ND	\$795.00			
				Hypalon	C401H	\$818.00			
				Viton	C401V	\$1,016.00			
				Teflon	C401T	\$1,288.00			
SG6	175	Sentry I Plastic Flat Top	PVC	EPDM	C911ND	\$707.00			
				Hypalon	C911H	\$744.00			
				Viton	C911V	\$832.00			
				Teflon	C911T	\$1,739.00			
	175	Sentry I Plastic Flat Top	Kynar	EPDM	CT1201ND	\$1,637.00			
				Hypalon	CT1201H	\$1,777.00			
				Viton	CT1201V	\$1,847.00			
				Teflon	CT1201T	\$3,061.00			
SG7	370	Sentry I Plastic Dome Top	PVC	EPDM	C111ND	\$739.00			
				Hypalon	C111H	\$773.00			
				Viton	C111V	\$855.00			
				Teflon	C111T	\$1,960.00			
	370	Sentry I Plastic Dome Top	Kynar	EPDM	CT201ND	\$2,034.00			
				Hypalon	CT201H	\$2,174.00			
				Viton	CT201V	\$2,444.00			
				Teflon	CT201T	\$3,472.00			

\*LMI uses an "X" to designate different control options. For example, BX1 could stand for a B111, B711 or B911 pump Drive Assembly (The X stands for a 1, 7 or 9 in each of these models).

Notes:

- The dampeners shown here have a pressure limit of 150 psi. Many other materials and pressure capabilities are available, according to your needs. Give us a call.
- The 4 & 10 cubic inch models are flow thru, with a tee built in, while larger units are appendage style, where the installer provides the mounting tee. All units are chargeable (compressed air or nitrogen), and include both a pressure gauge and gas fill valve.

TYPICAL LOCATIONS OF SUPPRESSORS, INSTALLED TO PROTECT  
PIPING SYSTEMS COMPONENTS



CAUTION: DO NOT EXCEED 125 PSIG AIR  
PRESSURE ON STANDARD MODELS AND  
600 PSIG AIR PRESSURE ON  
HIGH PRESSURE (HP) MODELS.

